



# Sublimation Printer Guide

## Sublimation Printer

1. Print desired image onto transfer paper (White side, not yellow-ish side\*)
2. If needed, secure design to surface using heat tape.
3. Protect surfaces using baking paper to prevent ink from staining other surfaces
4. Heat press 160-200 degrees Celsius for 10-30 seconds. (Testing is recommended before final product.\*\*)
5. Peel transfer paper after cooling (for acrylic you may need to wash residue off with water)

\*Check manufacturer guidelines for your material as time/temperature may vary for optimal results.

\*\*some brands will clearly indicate which side to print on.

Material	Temperature	Time
100% Polyester	180 C	30 seconds
Acrylic	180 C	30 seconds
Vinyl	180 C	30 seconds
Mugs, tumblers, glasses	See Mug Heat Press Guide	

### Tips:

Most synthetic fabrics can be sublimated on to. It's recommended don't go lower than 50% polyester (test first, may have a 'vintage' look from being less vibrant). Nylons and spandex are also useable.

Whiteboard marker works well as masking in areas you don't want ink being transferred to.

You can buy pre-made blanks to sublimate on to i.e., ceramics, aluminium.

Sublimation spray for spraying onto a surface to give it the appropriate substrate for the ink to bond to.